



Dart Aerospace Ltd.
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Canada

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D3912-041
Job Sheet 175408



Part No: D3912-041

Job Qty: 14 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	MAY 0 1 2018
100	Packaging	14 pcs	4/24/18	4/24/18	0.00	0.00	Packaging1-4	9-89	MAY 0 1 2018
110	Small Fab	14 pcs	4/25/18	4/25/18	0.00	0.88	Small Fab-5	9-89	MAY 0 2 2018
120	QC	14 pcs	4/25/18	4/25/18	0.00	0.00	QC5	9-89	MAY 0 2 2018
170	Packaging	14 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2	9-89	MAY 0 2 2018
180	QC21-SA	14 Ea	4/25/18	4/25/18	0.00	0.00	QC21	9-89	MAY 0 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	14 Ea (1 ea)	90-Start up Operation	50577022
D3912-1	Eyebolt	14 Ea (1 ea)	90-Start up Operation	5061030
D3912-3	Eyebolt Block	28 Ea (2 ea)	90-Start up Operation	5066901
D3912-5	Eyebolt Plate	28 Ea (2 ea)	90-Start up Operation	5055696
MS20615-4M20	Rivet	112 Ea (8 ea)	90-Start up Operation	5024440185
MS21209-F615	Heli-Coil	14 Ea (1 ea)	90-Start up Operation	5042060
NAS1149C0663R	Washer	14 Ea (1 ea)	90-Start up Operation	FM134545-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	14	17	0
	D3912-1	14	0	0
	D3912-3	28	8	0
	D3912-5	28	34	0
	MS20615-4M20	112	112	0
	MS21209-F615	14	74	0
	NAS1149C0663R	14	58	0



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Container No: S067169



Part: D3912-041

Job No: 175408

Serial No/Batch: S067169

Revision:
Inspector:

Date: 05/01/10

Part Specifications

Specifications could not be found.

Plex 4/4/18 10:26 AM Dart.Gagnon.Michelle